


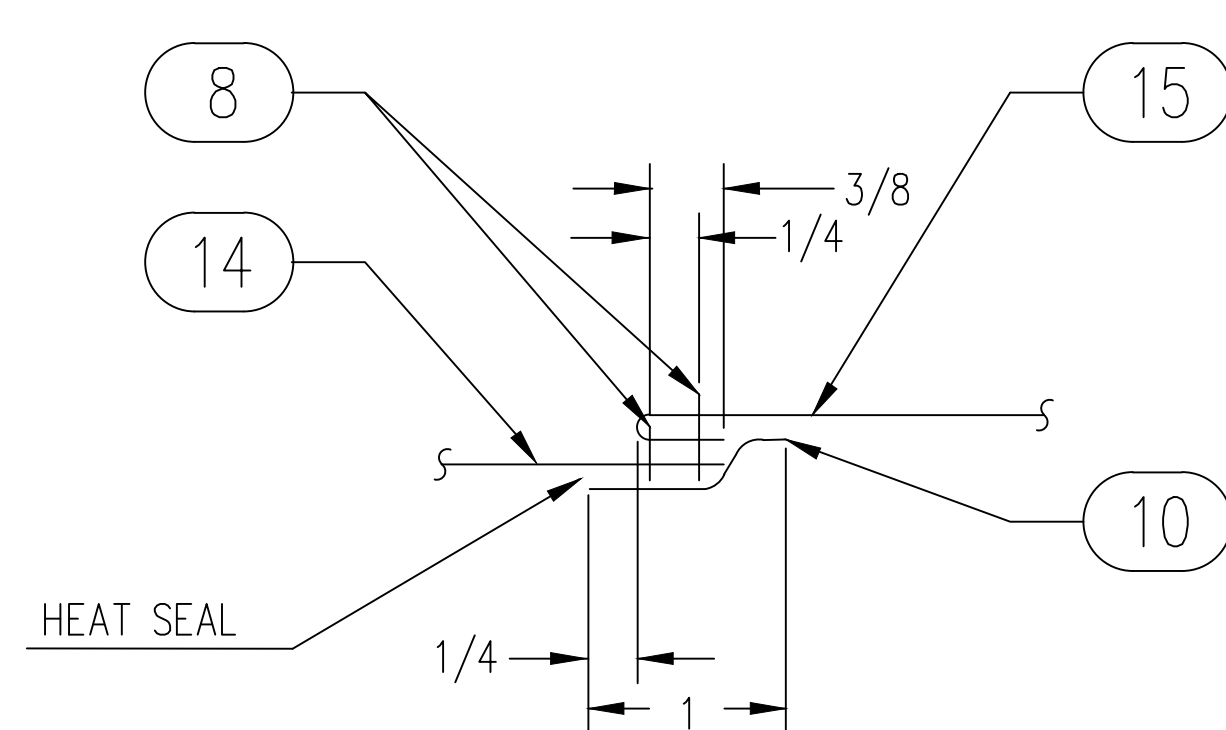
BACK VIEW

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	(A)	FRONT VIEW ADDED FIND NO'S. BACK VIEW ADDED (15), REVERSED SECT. ARROWS. SECT B-B & (5), (15) WAS (14). CLARIFIED NOTE (5) & ADDED TO (1) (2) & (15). ADDED (15) TO (7). SEE 2006-19	11OCT06	
	(B)	REFER TO CHANGE PROPOSAL #PMA202-01-18.	30NOV17	R.C.
	(C)	REFER TO CHANGE PROPOSAL #PMA202-24-01.	13FEB24	R.C.

NOTES:

1. ① AND ② SHALL BE MANUFACTURED IAW MIL-DTL-32145.
- ②. IN THE EVENT THAT SOME SMALL LEAKAGE IS ATTRIBUTABLE TO THE STITCHED SEAMS EXPOSED ON THE NECKLINE OF THE TORSO AREA OR THE OUTSIDE PERIMETER OF THE SLIDE FASTENER AREA, THEN IT IS ACCEPTABLE TO APPLY A THIN LAYER OF NEOPRENE BASE ADHESIVE TO THE INSIDE OF THE NECK SEAL, OR THE INSIDE OF THE RUBBER COVERED SLIDE FASTENER TAPE.
- ③. THE NECK SEAL ① AND ② SHALL BE TRIMMED TO LAY FLAT IN THE CIRCUMFERENCE OF THE NECK OF THE COVERALL.
- ④. STITCHING SHALL BE IAW ASTM D6193, STITCH TYPE 301, 6 TO 8 SPI.
- ⑤. NECK SEAL ① AND ② SHALL BE MARKED USING PERMANENT INK, ON THE BACK UNDERSIDE OF ⑬ AS INDICATED WITH THE FOLLOWING INFORMATION:
- | | |
|----------------------------|----------------------------|
| ① | ② |
| 30003/3769AS101-1 THRU -12 | 30003/3769AS201-1 THRU -24 |
| NSN | NSN |
| DATE OF MFR: | DATE OF MFR: |
| TYPE I | TYPE II |
- ⑥. ⑨ SHALL BE AQUASEAL 8 OZ. TUBE, ITEM # 10714 OR SEAM GRIP 8 OZ. TUBE, ITEM # 10910 AVAILABLE THRU McNETT CORPORATION
1411 MEADER AVENUE
BELLINGHAM, WA 98229-5845
- ⑦. COLOR FOR ⑧ ⑬ AND ⑭ SHALL MATCH GREEN 3736.

CRITICAL SAFETY ITEM



SECTION B - B

C	15	3769AS110-1A & -2A	AR	NECKATHPNLB	NECK ATTACHMENT PANEL, BACK	LAMINATED CLOTH	AS-PD-24-16		5.	7.
	14	3769AS110-1A & -2A	AR	NECKATHPNLF	NECK ATTACHMENT PANEL, FRONT	LAMINATED CLOTH	AS-PD-24-16		5.	7.
	13									
	12	3769AS110-2A	1	3769AS111-2A	SEAL, NECK GASKET, TYPE II, WOMEN'S	LATEX				
	11	3769AS110-1A	1	3769AS111-1A	SEAL, NECK GASKET, TYPE I, MEN'S	LATEX				
	10	3769AS110-1A & -2A	AR	1370AS502-1	TAPE, SEAM, 1 WDE	HEAT SEAL TAPE	1370AS502-1 OR -4			
	9	3769AS110-1A & -2A	AR	3769AS110-9A	ADHESIVE	URETHANE OR SIMILAR			6.	
	8	3769AS110-1A & -2A	AR	3769AS110-8A	THREAD (STITCHING)	ARAMID	A-A-50195		4.	7.
	7									
	6									
C	5									
	4									
	3									
	2	3769AS201-1A THRU -24A	1	3769AS110-2A	SEAL, NECK, ONE-SIZE, TRIM-TO-FIT (WOMEN'S)				3.	5.
	1	3769AS101-1A THRU -12A	1	3769AS110-1A	SEAL, NECK, ONE-SIZE, TRIM-TO-FIT (MEN'S)				3.	5.
C	FIND NO.	NEXT ASSEMBLY	QTY REQD	PART NUMBER	DESCRIPTION	MATERIAL	MATERIAL SPECIFICATION	CAGE CODE	NOTE	

DISTRIBUTION STATEMENT A:
APPROVED FOR PUBLIC RELEASE;
DISTRIBUTION IS UNLIMITED.

3769AS201	CWJ-87/P
3769AS101	CWJ-86/P
NEXT ASSY	USED ON
APPLICATION	

CAD MAINTAINED. CHANGES SHALL BE
INCORPORATED BY THE DESIGN ACTIVITY.

INTERPRET DRAWING
ASME Y14.100

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES SHALL NOT BE
CUMULATIVE

RACTIONS		ANGLES
	DECIMALS	$\pm 0^\circ$
XX	.XXX	.XX

SURFACE TEXTURE	✓
AW ANSI B46.1	
REMOVE ALL BURRS. BREAK	

NAVAL AIR WARFARE CENTER
AIRCRAFT DIVISION/PATUXENT RIVER
HUMAN SYSTEMS ENGINEERING DEPT. (4.6.)

DRAFTSMAN	DATE
J. SIWINSKI	18MAR05

CHECKER	B. HARVEY	18MAR05
PROJECT ENGINEER	<i>E. D. R.</i>	18MAR05

PROJECT TEAM LEADER/ SYSTEM ENGINEER	18MAR05
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DEPARTMENT OF THE NAVY
NAVAL AIR SYSTEMS COMMAND
PATUXENT RIVER, MD 20670-1628

SEAL, NECK,
FLYERS' ANTIEXPOSURE*
*RUGGEDIZED
CWU-86/P & CWU-87/P

5	SIZE D	CAGE NO. 30003	NAVAIR DWG. NO. 3769AS110	REV. C
5	SCALE NONE	SEE 2002-12	SHEET 1 OF 1	